



TECHNICAL DATA SHEET

608. ALTUDECK


One pack antiskid enamel based on modified binders that provide excellent resistance to wear and weathering. Direct application on gelcoat and all painted surfaces opportunely prepared. The excellent antiskid power is guaranteed by a new additive that preserves the color over time.

Packaging	0,19 U.S. gallons (0,750 l)
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PHISICAL ASPECTS at 68 °F (20 °C)

Aspect	Semigloss
Colour	White .001 – White .035 – Gray .064
Volume solid %	53 ± 1%
Specific weight	75,6 pound/feet ³ (1,20 g/cm ³)
Flash point	96,8 °F (36 °C)
Viscosity	160 – 190'' DIN 4 at 68 °F (20 °C)

APPLICATIONS DETAILS

Application method : Apply 1 – 2 coats (DTF : 2 – 4 mils (50 – 100 µm))		Thinner 703 (0 – 10%)
Dry film thickness	Standard range of application	1,6 – 2,4 mils (40 – 60 µm)
	Recommended	1 mils (50 µm)
Wet film thickness	Standard range of application	3 – 4,52 mils (75 – 113 µm)
	Recommended	3,76 mils (94 µm)
Theoretical coverage sq feet/gallon	Range of application at recommended thickness	407,44 (10 m ² /l)
Racommended Primers	Giano – Delta 3000 – Delta UC HB	
Note	Suitable for all types of substrate and surfaces properly prepared. Not suitable for permanently immersed surfaces. Do not clean with strong alkaline cleaners.	

SURFACE PREPARATION

	<p>New gelcoat: dewaxed with Sirio, rinse with fresh water and allow to dry. Sand with grit paper n° P280 - P320.</p> <p>Gelcoat in good condition: clean and sand with grit paper n° P280 – P320.</p> <p>Gelcoat faded/aged: Apply n° 2 coats of epoxy primer Delta UC HB to consolidate the old coat of paint. Sand with grit paper n° P280 - P320.</p> <p>Paint in bad condition: if the old layer is removable and non-adherent primerized again the surface.</p> <p>Bare wood: primerized with Delta 3000 or Giano</p> <p>Steel: primerized with one coat of Delta 3000 and one barrier coat of Delta UC HB to protect the metal.</p> <p>Aluminum: primerized with one coat of Delta 3000 and one barrier coat of Delta UC HB to protect the metal.</p>
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DRYING TIME

Temperature	50 (10°C)		59 (15°C)		68 (20°C)		86 (30°C)	
	Min	Max	Min	Max	Min	Max	Min	Max
Dust free	2 hrs	-	1 hr	-	30 min	-	20 min	-
Covering	10 hrs	3 d	6 hrs	3 d	4 hrs	2 d	3 hrs	2 d
Fully cured/walkable	3 d		3 d		2 d		2 d	

CONDITIONS DURING THE APPLICATION

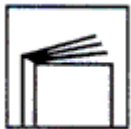
To avoid the formation of condensation, the temperature of the surface should be at least 37,4 °F (3° C) above dew point. During the application and curing the min. ambient temperature must not be lower than 50 °F (10° C) or higher than 86 °F (30° C); substrate temperature must not be lower than 41 °F (5° C), Since curing is remarkably reduced at lower temperatures. Application is not advisable when relative humidity exceeds 80%. The term-hygrometric survey should be carried out near the surface to be coated. Make sure there is enough ventilation when the application takes place in closed areas.

SAFETY RULES



In order to protect personal health it is advisable to comply with the EU DPR 303 and 547 regulations. Avoid, for example any contact of the product with the skin and eyes. In case of contamination or with oral contact, immediately contact a doctor. Use in well ventilated areas, in enclosed areas use aspirators, fans and air ventilators. Wear masks, goggles, gloves while applying the product.

NOTES



The applied product must not come in contact with water, chemical products or submitted to mechanical stress before the curing is completed. The wet film thickness is referring to an undiluted product. In case of dilution, this value increases. The above information is given to the best knowledge of Boero Bartolomeo Spa, based on laboratory tests and practical experience. However, as the product is often used under conditions beyond our control. Only the quality of the product can be guaranteed. Boero Bartolomeo Spa reserves the right to change the given data without notice. Further notes can be found in the "General recommendations" in the Boero paint website. For explanations, updates or further information we advise you to directly contact Boero Bartolomeo Spa The present datasheet annuls and replaces every other precedent to this one.